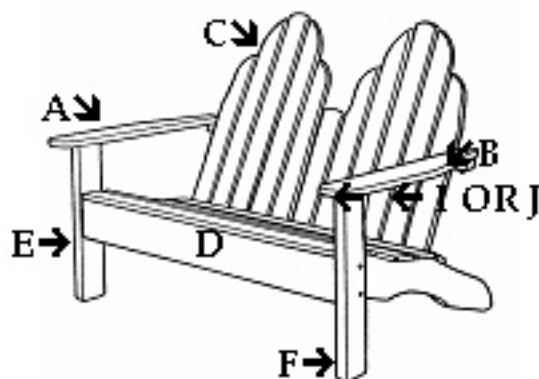


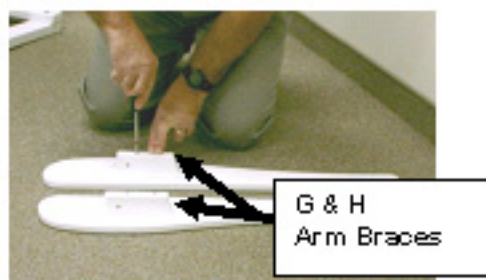
**TOOLS NEEDED:** 7/16" or adjustable wrench  
Phillips Head Screwdriver

**PARTS INCLUDED:** Arms - A & B  
Arm Braces - G & H  
2 Wing supports - I & J  
Pre-Assembled Back C  
Pre-Assembled Seat D  
2 Legs - E & F

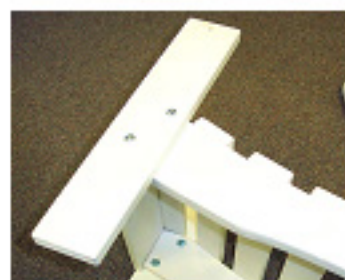
**HARDWARE:** 4 - 3" Carriage bolts  
4 - 2 1/2" Carriage bolts  
8 - Washers  
8 - Nuts  
11 - 1 5/8" Phillips Head Wood Screws



**ASSEMBLY TIP:** For ease of assembly, finger tighten all fasteners first. Tighten securely after all parts are aligned. Do not over tighten. Holes are drilled to easily accept hardware. However, because of finish the holes may be tighter than normal. Lightly tapping the hardware with a hammer will help with the assembly. Using some soap on the screws will make the job a little easier.



1. With the slanted edge of the arm brace facing away from the front (rounded end) of the arm, line up the 2 pre-drilled holes in the arm brace. Fasten together with 2 - 1 5/8" Phillips wood screws per arm. Repeat with second arm and arm brace.



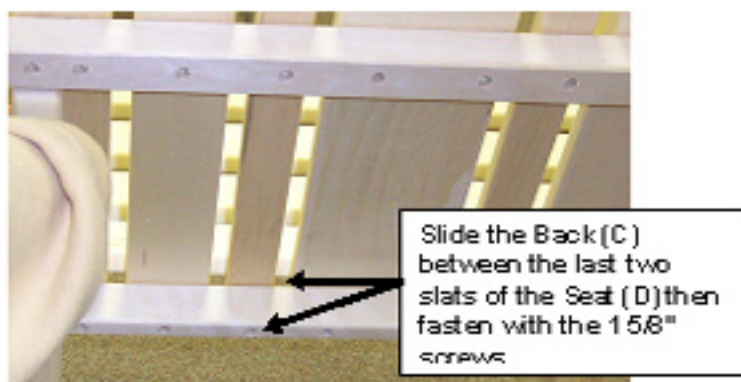
2. Place 4 -3" carriage bolts through holes in legs (E & F) (2 each-outside to inside) Attach to D with washers and nuts. Front edges of legs E & F should be flush with the front of D. Also, the end with the hole should be up.



3. Attach arms (A & B) to front legs (E & F) using 2 - 2 1/2" carriage bolts. Fasten with washers and nuts. Arm braces should be on the outside of the leg.



4. Place C into position and attach to Arms A & B with 2 - 2 1/2" carriage bolts. Fasten with washers and nuts.



5. Align base of C against back of rearmost seat slat. Fasten base of C to D using 3 - 1 5/8" Phillips head wood screws, one at each end and one in the middle for extra support.



6. Attach wing supports I & J to front legs using 2 - 1 5/8" Phillips head wood screws in each. The top of the wings should be flush with the top of the front legs and tight against the arm brace and legs.

7. Tighten all fasteners securely.

### CARE INSTRUCTIONS

Your new furniture requires very little maintenance. It may be washed with a mild detergent and water to remove surface dust and dirt. After prolonged exposure to the elements you may want to refinish it. We recommend lightly sanding it prior to refinishing, then use a cloth to remove the dust, refinish with a high quality exterior finish. It may be necessary at times to tighten the bolts and screws. It is normal for bolts to loosen somewhat in wood furniture. In northern climates, we recommend that the furniture be stored inside during the winter months.

### LIMITED WARRANTY

This product is warranted only against defects in materials and workmanship for one year following the date of purchase. This limited warranty is in lieu of all other warranties, expressed or implied, and no one is authorized to assume for the company any other liability in connection with their sale of this product. This warranty gives you specific rights and you may also have other rights, which vary, from state to state.