



Assembly Instructions
Model: ADDC-1

Step 1

Attach the seat to the sideframes using (6) 1½" bolts - Do not tighten bolts yet

Step 2

Attach the back assembly *bottom* to the seat using (2) 1½" bolts

Then attach the back assembly *top* to the sideframes using (2) 3½" bolts

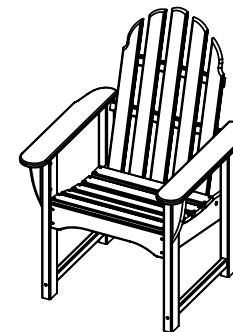
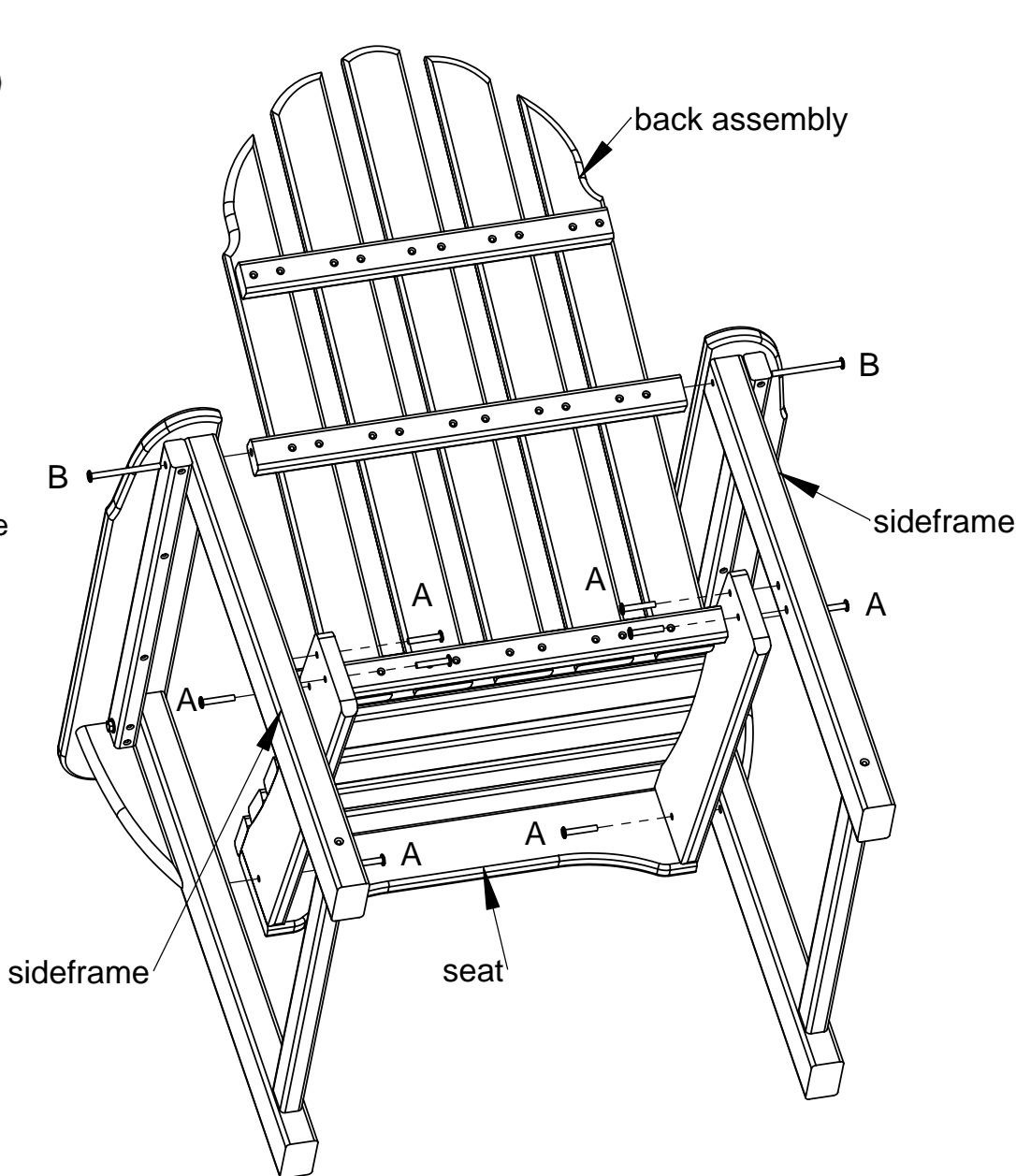
* Tighten all bolts at this time

- (2) Sideframes
- (1) Seat
- (1) Back
- (1) Hardware pack

TOOLS NEEDED

PHILLIPS HEAD DRIVE

Qty.	Description
8	A - 1½" Truss bolt
2	B - 3½" Truss bolt



ALL BOLTS ARE ¼-20

3/2/05